



PIARC International
Seminar

Global approaches on
Sustainable Pavements

———— Cancún, México / August, 21th and 22th, 2017

Reducing the life cycle carbon footprint of pavements

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#PIARCseminar



Objectives

The presentation summarizes the work of PIARC TC 4.2 “Road Pavements” Working Group 3 in the previous four-year-cycle 2012 to 2015 !

Which were the objectives?

- Review field feedback on recent **innovations** (products, equipment) which contribute to reduce the **carbon footprint** in pavements.
- Critical review of the **assessment of reductions** in carbon footprint as compared to standard methods of construction including the use of reused, recycled and recovered materials.



Methodology

4 stages

- **Questionnaire** (case studies) + **literature survey** as information source
 - ✓ partially dependent on questionnaire responses

Sustainability

- > **indicators** describing sustainability
 - > **environmental** indicators
 - > **carbon footprint** is important & measures GWP
- Selection of carbon footprint (**CF**) assessment **tools** critically reviewed
- Review of **innovations**
- Assessment of **innovations**



Review of some CF tools (1)

- sound understanding of the calculation behind & **hypotheses**
- establish **strengths & weaknesses** of the tools
- challenge is to use the **right tool** in the right situation
- broad **variety** is available
 - ✓ SEVE ; ECORCE ; HACCT ; AsPECT ; CHANGER ; DUBOCALC ; GHGC; PALATE ; CEREAL ; EKA ; TAGG Carbon Gauge Calculator tool
 - ✓ Variation in covered life cycle **stages** (e.g. production, or complete life cycle), user friendliness & **flexibility, focus** (e.g. design- or construction process-oriented), single or multiple **output**



Review of some CF tools (2)

Life-cycle stages covered by the different tools

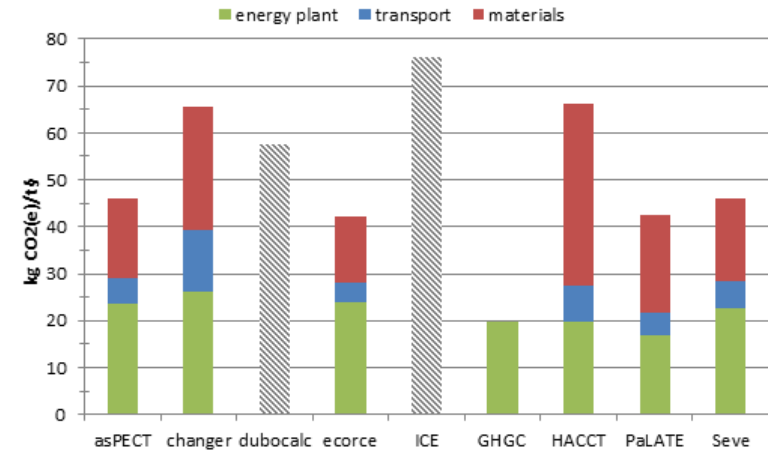
	Production stage					Construction stage	Use stage		End-of-life				beyond system boundaries
asPECT	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
CHANGER	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
DUBOCALC	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
ECORCE	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
GHGC	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
HACCT	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
PALATE	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
SEVE	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
EKA	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	
CGCT	A1	A2	A3	A4	A5	B1	B2-4	C1	C2	C3	C4	D	

Key; dark blue = covered in detail, light blue = covered more superficially, white = not covered



Review of some CF tools (4)

- differences in **source data, assumptions** and leading to variations in output



- Most tools cover the **production & construction** stage, but can have different focus (e.g. mixture composition, others on the construction phase)
- None of the tools incorporates the **'in-use'** phase (traffic)



Questionnaire & responses (1)

- 23 countries answered to questionnaire
- Among them, 13 countries have a **national action plan** for green public procurement
- 5 countries consider **carbon footprint** on pavement construction and maintenance, 5 other countries plan to do it



Questionnaire & responses (2)

- 7 countries have models available to assess carbon footprint and take it into account in **public procurement** for roads pavement
- Most of their models are «**cradle to site**», not «**cradle to grave**»
They almost never assess «**in use**» phase
- 17 countries implement technical **innovations** which reduce carbon footprint of pavement



Review of innovations on design

Long-Life Asphalt, Concrete pavements:

- carbon footprint reduction is expected thanks to longer service life
- beware of higher construction carbon footprint

Two-Lift Concrete:

- more durable material on the thinner surface layer
- less transport, then lower carbon footprint



Review of innovations on construction: simple and efficient ideas

Covering aggregate stockpiles to prevent water ingress:
very simple way to earn energy to dry and heat aggregates

Insulation of bitumen pipes and tanks:
reduces heat loss in plants then reduces carbon footprint



Review of innovations on
construction:
less energy often means less CO2
emission

Warm Mix, Cold Mix Asphalt:

additives improve workability but beware of carbon footprint of additives

Low emission cement:

high carbon footprint to get clinker; fly ashes, blast furnace slag can reduce carbon footprint



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Review of innovations: recycling

Use of Reclaimed Asphalt Pavement: avoids carbon footprint with the production of virgin material; beware of transport

Cold In-Place recycling, Hot In-Place recycling: earns transport

Use of rubber from scrap tyres: reduction carbon foot print to be demonstrated








Review of innovations: in use

Reduced **rolling resistance (RR)** of pavements:

- In general the largest contribution to CF from roads is a result of the fuel used by the traffic.
- But, the relation of RR to the surface properties of a pavement is not completely understood.
- Research ongoing.
- **Indications** : Importance of maintenance and the influence of MPD.



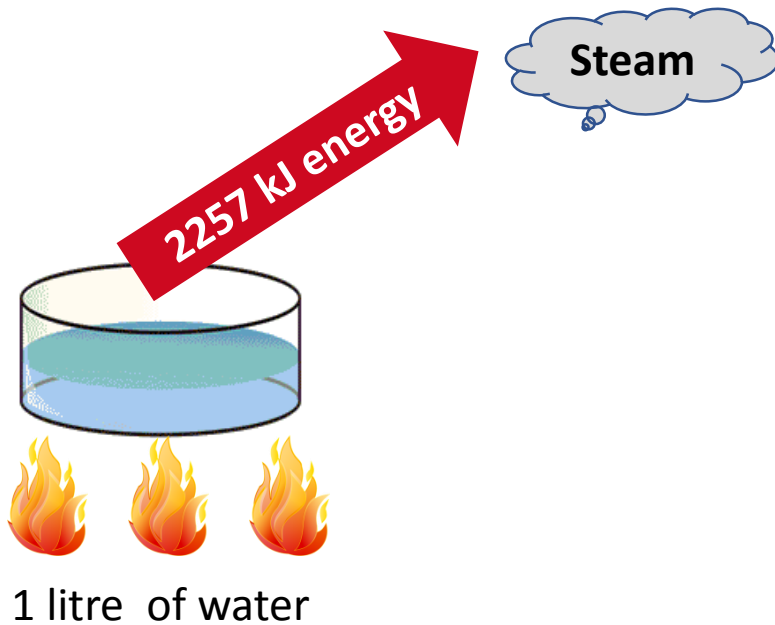
Assessment of innovations reported to reduce CF

- **Dry stockpiles for asphalt production**  in detail here
- **Warm mix asphalt (WMA)** 
- **Re-used, Recycled and secondary material use** 
- **Two-layer concrete** 
- **Technologies for construction**  see report



Dry stockpiles for asphalt production

Classic laws of physics...



Humidity Aggregates [%]	Energy requirement burner per tonne of HMA [kWh]
2	51
5	75
6	84

Source: Peinado, D. et al.: Energy and energy analysis in an asphalt plant's rotary dryer : Applied Thermal Engineering 31 (2011), p 1039 – 1049



Assessment (benefits) of Warm Mix Asphalt (WMA)

- **Working environment**

Emissions of vapor and aerosols significantly reduced

- **Energy use**

Benefit ! But drying process of aggregates still necessary

- **Workability**

Improved ! But pay attention to the congealing point of the additives

- **CO₂-Reduction**

Fair calculation needed:

Type of energy, moisture content, carbon footprint of additives





Conclusions

- **System boundaries and allocation methodology**
 - Important key to any evaluation of CF
 - must be transparent and understood
 - include the life-cycle stages from raw material acquisition through to pavement construction.

- **Innovations to reduce CF**
 - a number of innovations have been reviewed
 - CF only one aspect, others like use of resources also affected
 - measurement of the innovation against a base case necessary
 - in many cases little objective evidence presented to demonstrate a reduction in CF.

- **Carbon Footprint is not the only important sustainability criterion**



Recommendations

- **Incentives needed to encourage the adoption of lower CF pavements**
- **The ‘in-use’ phase of the life-cycle contributes significantly to the lifetime CF of pavements**
 - A well maintained, smooth pavements can reduce the fuel consumption of the traffic using the pavement due to low rolling resistance
- **Long-life pavements**
 - Durable pavements reduce the consumption of raw materials, reduce traffic delays and interventions for maintenance. Long life pavements are aiming at a greater availability of the road, over a longer period with fewer repair and maintenance.



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Thank you!

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